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FABRICATION QUALITY PLAN 19

SCOPE: COVERS CONVERTED CLOSED CELL SILICONE SPONGE PLAIN OR WITH A PRESSURE SENSITIVE ADHESIVE; SUPPLIED IN DIE CUT OR SPLIT TO WIDTH IN STRIP OR ROLL FORM

MATERIAL: SPECIFIC STYLE AND COLOR ORDERED

HARDNESS: PARTICULAR FIRMNESS ORDERED AS MEASURED ON "00" DUROMETER SCALE

DIMENSIONS: TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED

1. **THICKNESS:**

.062"	+/- .016"
.090" - .187"	+/- .031"
.250"	+/- .047" - .031"
.375" - .500"	+/- .047"

2. **WIDTH & LENGTH & ID & OD (DIE CUT & STRIP):**

A) FOR THICKNESS UP TO .25"

- UNDER 1" +/- .040"
- 1.0" TO 6.3" +/- .050"
- OVER 6.3" +/- 1.5%

B) FOR THICKNESS OVER .25" UP TO .50"

- UNDER 1" +/- .050"
- 1.0" TO 6.3" +/- .060"
- OVER 6.3" +/- 1.5%

C) FOR THICKNESS OVER .50"

- UNDER 1" +/- .060"
- 1.0" TO 6.3" +/- .075"
- OVER 6.3" +/- 1.5%

ADHESIVE: NOT RECOMMENDED AS A PERMANENT BOND